

Date: Wednesday, 1/11/2006 4:21:56 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: COVER		
Job Number	: 25442F		Part Number	: D32021		
Estimate Number	: 10287		Drawing Number	: D3202 REV B1		
P.O. Number	:		Project Number	: N/A		
This Issue	: 1/11/2006		Type	: MACHINED PARTS		
Prsht Rev.	: NC		Drawing Revision	: B1		
First Issue	: / /		Material	:		
Previous Run	: 25441F		Due Date	: 2/18/2006		
Written By	:		Qty:	1	Um:	Each
Checked & Approved By	:					
Comment	: Est Rev:B		No Longer Made In House 05-11-06 JLM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: PURCHASING Issue P/O: _____ E-mail or Ship DXF file to vendor Laser cut flat pattern as per Dwg Possible supplier: Ind. Laser Material realease note is required.		
2.0	D32021F	Cover
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Cover		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached		
4.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: COVER

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Seq. #:	Machine Or Operation:	Description :
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6.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

7.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

8.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Job Completion



6 06/01/18 D

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

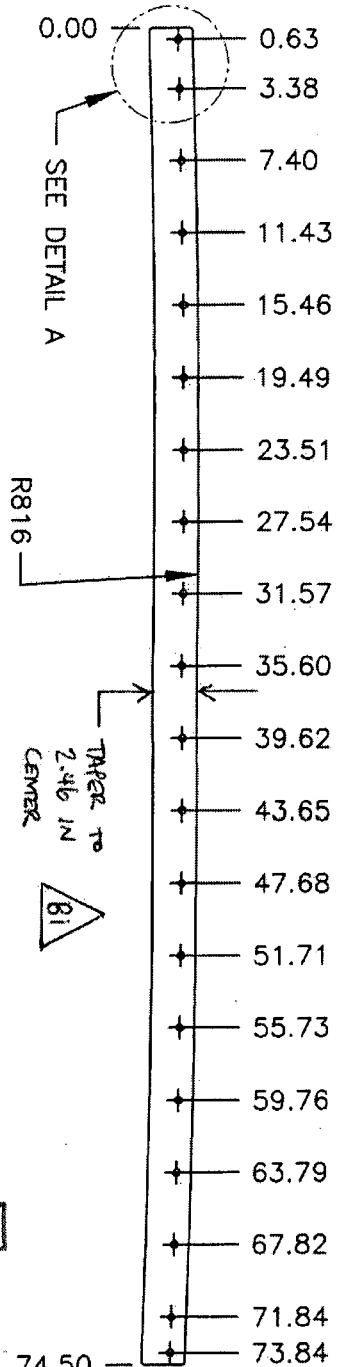
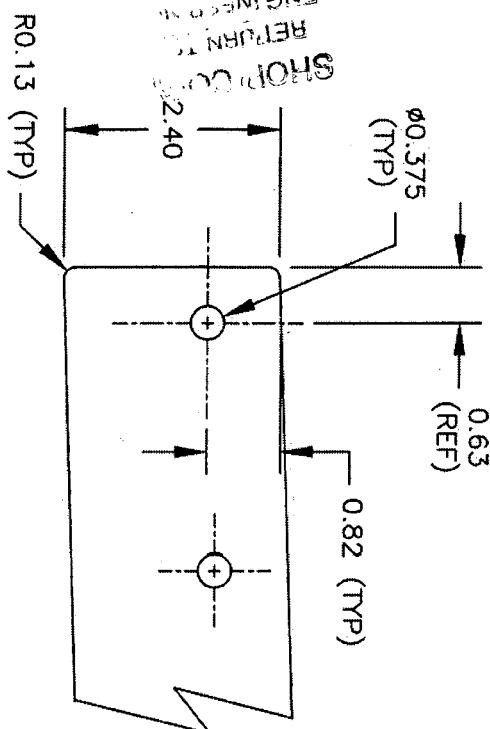
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

NO. 25412F
WORK ORI

UNCONSTRAINED
SUBJECT TO
ENGINEER'S
RECOMMENDATION

SHOT HOLE
RECOMMENDATION



DETAIL A
SCALE 1:2

03.11.07
RELEASED

DESIGN	DRAWN BY	APPROVED	DRAWING NO.	DATE	TIME	SCALE
REV. B	APPROVED	APPROVED	D3202	03.10.16	COVER	1:10
				A	01.01.01	NEW ISSUE
				B	03.10.16	REDESIGN; PART NOW CURVED
				B1	04.05.14	CLARIFY MD-SHAPE DIMENSION



DART